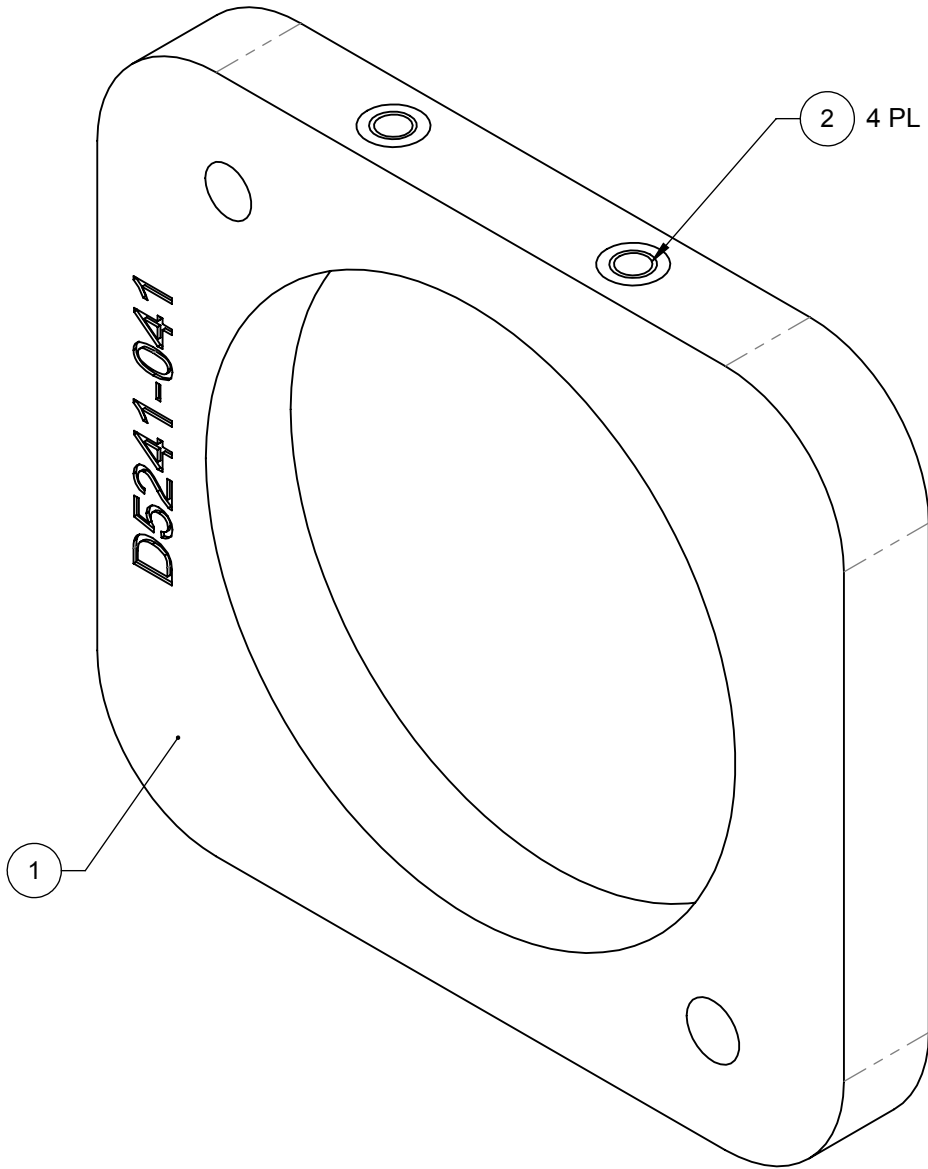


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5242-041	DISPLAY CASING END CAP ASSY
1	1	D5242-1	END CAP
2	4	MS21209C0615	HELICOIL, LOCKING



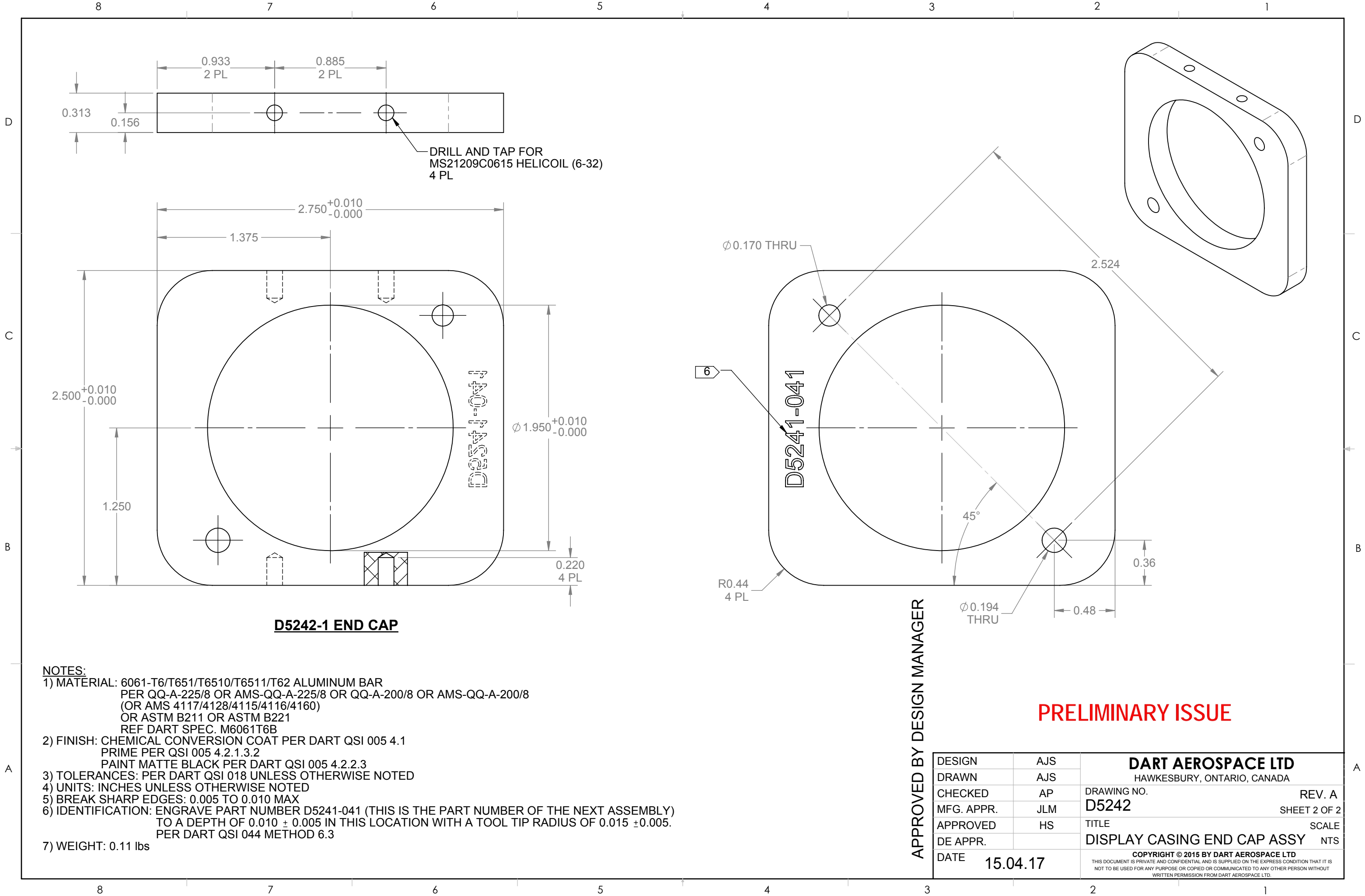
D5242-041 DISPLAY CASING END CAP ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: SEE -1
 - 7) WEIGHT: 0.12 lbs

APPROVED BY DESIGN MANAGER

PRELIMINARY ISSUE

A	NEW ISSUE		AJS	15.04.17
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	AP	DRAWING NO.		REV. A
MFG. APPR.	JLM	D5242		SHEET 1 OF 2
APPROVED	HS	TITLE		SCALE
DE APPR.		DISPLAY CASING END CAP ASSY		NTS
DATE	15.04.17	COPYRIGHT © 2015 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		



D5242-1 END CAP

- NOTES:
- MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR QQ-A-200/8 OR AMS-QQ-A-200/8
(OR AMS 4117/4128/4115/4116/4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC. M6061T6B
 - FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER QSI 005 4.2.1.3.2
PAINT MATTE BLACK PER DART QSI 005 4.2.2.3
 - TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - UNITS: INCHES UNLESS OTHERWISE NOTED
 - BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - IDENTIFICATION: ENGRAVE PART NUMBER D5241-041 (THIS IS THE PART NUMBER OF THE NEXT ASSEMBLY)
TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH A TOOL TIP RADIUS OF 0.015 ± 0.005.
PER DART QSI 044 METHOD 6.3
 - WEIGHT: 0.11 lbs

APPROVED BY DESIGN MANAGER

PRELIMINARY ISSUE

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5242	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.		DISPLAY CASING END CAP ASSY	NTS
DATE	15.04.17	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	